

## Parts Legend

- |   |                                       |
|---|---------------------------------------|
| 1. COCKING PIECE                        | 19. TRIGGER HINGE PIN                 |
| 2. BOLT                                 | 20. TRIGGER SPRING AND BOLT STOP      |
| 3. FIRING PIN SPRING                    | 21. BOLT STOP RETAINING SCREW         |
| 4. FIRING PIN                           | 22. MAGAZINE AND TRIGGER GUARD        |
| 5. BOLT CONNECTOR AND GUIDE BAR         | 23. FRONT GUARD SCREW                 |
| 6. BOLT HEAD                            | 24. MAGAZINE FOLLOWER                 |
| 7. EXTRACTOR                            | 25. MAGAZINE FOLLOWER SPRING ASSEMBLY |
| 8. BOLT (ASSEMBLED)                     | 26. FOLLOWER HINGE PIN                |
| 9. REAR GUARD SCREW                     | 27. LOWER MAGAZINE FOLLOWER SPRING    |
| 10. EJECTOR SPRING RETAINING SCREW      | 28. SPRING RETAINING SCREW            |
| 11. EJECTOR SPRING AND FEED INTERRUPTER | 29. MAGAZINE FLOORPLATE               |
| 12. EJECTOR                             | 30. FLOORPLATE LATCH                  |
| 13. RECEIVER                            | 31. FLOORPLATE LATCH SCREW            |
| 14. BARREL ASSEMBLY                     | 32. FOLLOWER HINGE PIN (UPPER)        |
| 15. HANDGUARD                           | 33. STOCK                             |
| 16. FRONT AND REAR BARREL BANDS         | 34. BUTTPLATE                         |
| 17. FRONT SIGHT                         |                                       |
| 18. TRIGGER                             |                                       |

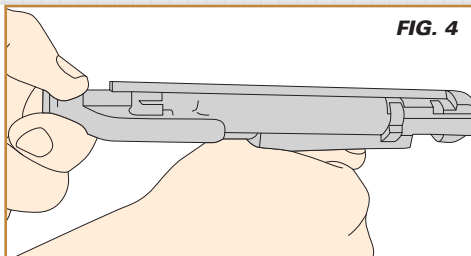


FIG. 4

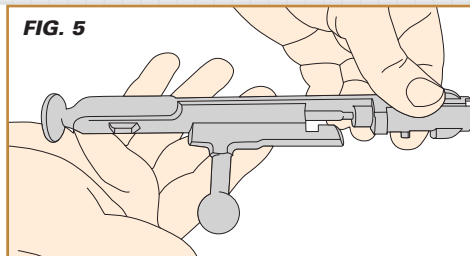


FIG. 5

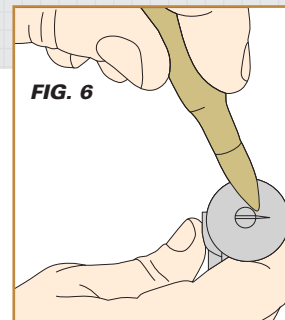


FIG. 6

from the cocking piece. The firing pin is under spring tension, and will jump slightly when fully unscrewed.

To reassemble the bolt, you must align all bolt components properly. The bolt head should sit on the guide bar so that one locking lug is aligned with the guide bar itself. With the bolt handle vertical, the bar of the

cocking piece should be aligned at the 9 o'clock position (seen from behind). The flat sides of the firing pin should be facing up and down.

Slide the guide bar and bolt head over the firing pin with the guide bar in the 3 o'clock position (seen from behind). The rear end of the guide bar will fit around the guide lug on

the cocking piece. The guide lug on the bolt head will fit fully into its recess in the bolt handle lug.

Hold the bolt handle firmly in one hand, pull the cocking piece rearward and rotate it 90 degrees clockwise. The bolt is now fully assembled. While holding the trigger down, slide it back into the receiver. 