from the cocking piece. The firing pin is under spring tension, and will jump slightly when fully unscrewed.

To reassemble the bolt, you must align all bolt components properly. The bolt head should sit on the guide bar so that one locking lug is aligned with the guide bar itself. With the bolt handle vertical, the bar of the cocking piece should be aligned at the 9 o’clock position (seen from behind). The flat sides of the firing pin should be facing up and down.

Slide the guide bar and bolt head over the firing pin with the guide bar in the 3 o’clock position (seen from behind). The rear end of the guide bar will fit around the guide lug on the cocking piece. The guide lug on the bolt head will fit fully into its recess in the bolt handle lug.

Hold the bolt handle firmly in one hand, pull the cocking piece rearward and rotate it 90 degrees clockwise. The bolt is now fully assembled. While holding the trigger down, slide it back into the receiver.